



GENESIS INFRA PROJECT CONSULTANT

Its All About Excellence & Commitment



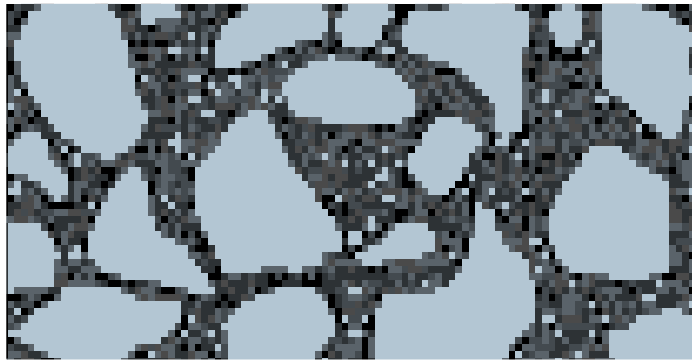
ABOUT US



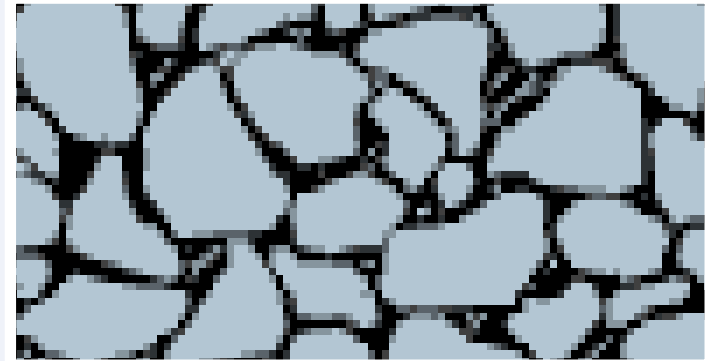
- **We are Consultants for innovative sustainable technologies for Road Infrastructure.**
- **Having experience of successful implementation of SMA (Stone Matrix Asphalt) across India.**
- **To our credit we have developed indigenous cellulose palletized fibers used in SMA, Certified by CRRI-New Delhi.**
- **Our Vision is to have Distress free, Sustainable, Safe and comfortable pavements using Indian Products.**
- **A good road Network facilitates smooth trade and travel.**

- Both are extremely important aspects of a growing economy of the country.
- Hence, a good sustainable technology is the need of the hour in India which has a Road Network of over 58 Lakhs kms (2017 as per NHAI Website).
- India's Road Network is second largest following United States.
- In India, increase in traffic & over loading condition require roads with better durability and effectivity that prevent or reduce the distress of AC/BC Roads.
- The development of modern pavement technology is needed to acceleratesignificant improvement of pavement quality of highways, airport runways and urban roads.

PRODUCT



**Dense Graded Mix
Bituminous Concrete (BC)**



**Gap Graded Mix
Stone Matrix Asphalt (SMA)**

STONE MATRIX ASPHALT



INTRODUCTION

Stone Matrix Asphalt (**SMA**), Was Developed In Germany In The Mid Of 1960's And It Has Spread Throughout Europe And Across The World In 1980's And 1990's Respectively.

Characterization of SMA

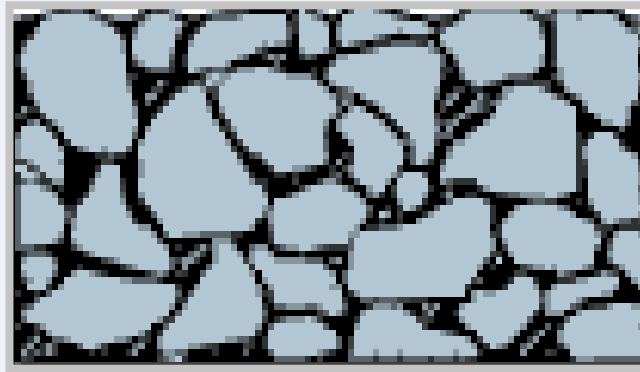
- Gap Graded Mix
- Stone On Stone Contact
- Polymer Modified Asphalt Binder
- Fibers To Prevent Drain Down (Palletized Cellulose Fibers)
- High Filler Content Designed To Lower Void Content High Asphalt Content

SMA - MIX



- A self-supporting stone skeleton of crushed high quality coarse aggregate SMA-Mix.
- A binder rich mastic mortar.
- Low air voids, which make the mix practically impermeable
- (maximum 4% Air voids).
- An efficient stabilization of the mastic in order to prevent its segregation from the coarse particles.

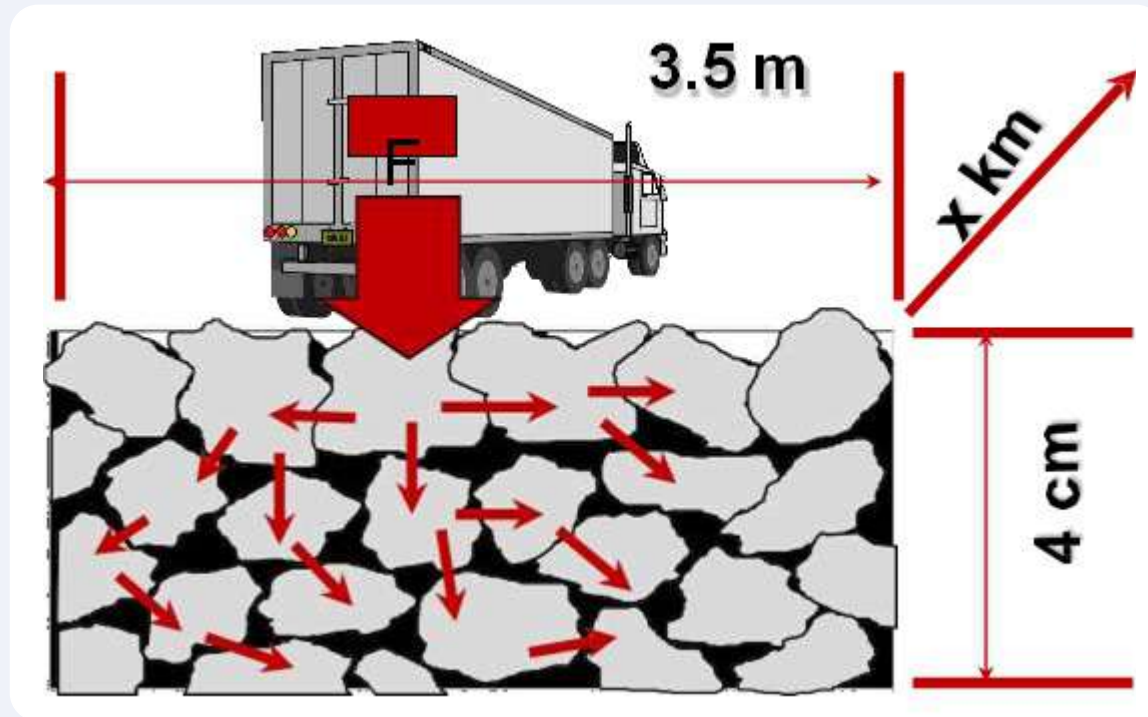
REASON FOR USING SMA



Tough, Stable and Rut-Resistant Mixture that relies on:

**Stone-on-Stone Contact to provide Stability and
Binder rich mortar to provide Durability**

STABILITY IN STONE MATRIX ASPHALT (SMA)



**The Stability In a SMA-Mix Is Obtained Through
The Internal Friction In The Self - Suporting Stone Skeleton.**

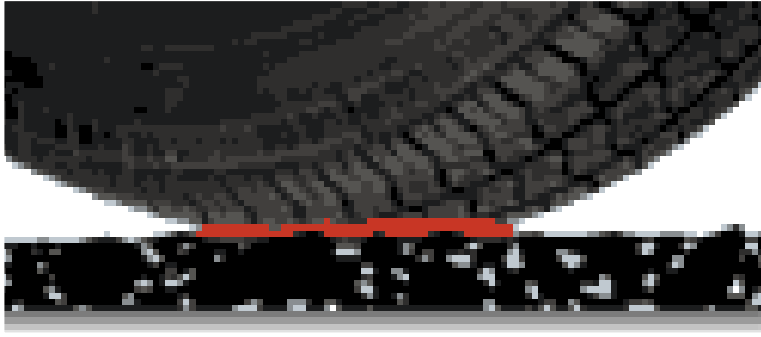
Mix Design Requirement for SMA AS Per IRC SP:79:2008 & MORTH Specification Section 515 (2013)

Bitumen: 5.8 – 6.5 %

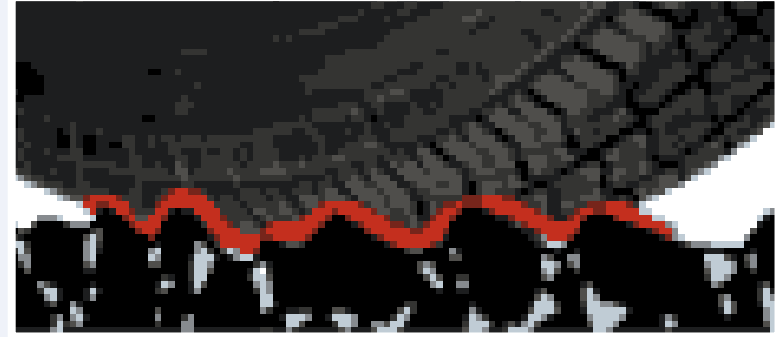
Air Voids: 3 – 4 % Palletized Cellulose Fibres: 0.3 %

Drain down: 0.3 % Maximum

VERY GOOD SKID RESISTANCE



GRIP WITH BC



SMA WITH VERY GOOD GRIP

DEVELOPMENT OF STONE MATRIX ASPHALT (SMA) IN 1968



COMPOSITION

75 Wt. % Stones

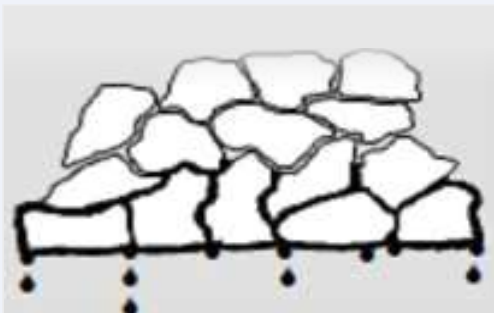
15 Wt. % Sand (Bag house filler) 10 Wt. %

Filler (Hydrated Lime)

6.2 % Bitumen by total weight Mixing

Temperature 170°Celsius

Without Stabilizing Additive



Binder Drain Off



By Use of "Cellulose Fibres" as Stabilizing Additive



No Binder Drain Off



SMA OFFERS



- **High Resistance Against Rutting**
- **High Temperature, Heavy Traffic**
- **High Flexibility - No Cracking (Cold Temperature)**
- **High wearing resistance**
- **High adhesive capacity between the stone granules and the Bitumen**
- **A mix with no tendency to separate**
- **Lower traffic noise**

COST COMPARISON BETWEEN SMA & BC



Although SMA paving is Costlier by 20 % to 30% as compared to the conventional BC/AC, The maintenance cost is very less, as a SMA pavement does not require Maintenance for at least 10 years.

The primary reason for increase in cost of SMA is the higher content of Bitumen. And as we use higher content of bitumen the mix has tendency to bleed. So, to arrest the bleeding of Excess bitumen, Palletized cellulose fibers are used.

SMA is considered as a perpetual pavement as the design life of the pavement is considered to be around 20 years. With Zero maintenance for 10 years and minimum maintenance for next 10 years.

There are pavements witnessed designed on SMA on National Highways In Europe Where no maintenance was required for 20 years.

(The Specification need to be adhered strictly as SMA is highly quality conscious mix, proper implementation is required under strict supervision from Mix design to Paving and Compaction)

STANDARD OPERATING PROCEDURE TO BE FOLLOWED FOR SUCCESSFUL IMPLEMENTATION OF STONE MATRIX ASPHALT TECHNOLOGY (AS PER IRC SP 79 2008 AND MORTH SPECIFICATION SECTION

MEASURES TO BE TAKEN AT PLANT

- Hot Mix Plant should be calibrated as per IRC 90 2010.
- Maintain stockpiles separately – No mixing of aggregates.
- Monitor gradation of incoming aggregates.
- Coarse aggregates to be added first-raise temperature to 170 °C, mix for 6-7 seconds.
Add Cellulose Fiber pallets directly afterwards, together with filler (lime 100 % passing 600 µm).
- Mix for 5-6seconds.
- For Batch Mix Plant - Mineral filler & fiber feed system, to be calibrated for plant for Production & maintain interlock system.
- For Drum Mix Plant – Fiber will be dosed through conveyor belt with the mineral filler and aggregates.
- Bitumen to be added immediately after addition of filler & Cellulose Fiber pallets.
- Bitumen mixing should be for 7-8 seconds.
- Wet mixing should be for about 25 seconds.
- Maintain temperature of 160-170 °C, taking care bitumen not to be overheated.

MEASURES TO BE TAKEN WHILE TRANSPORTING THE MIX:

- Start with a clean truck.
- Use water based liquid soap for truck cleaning.
- Drain excess release agents – truck bed should be dry. Mix to be transported between 150-160°C.
- Cover the mix during transportation.

MEASURES TO BE TAKEN WHILE PAVING THE MIX AT SITE:

- Receipt of hot mix directly on the paver. Maintain continuous paver operation.
- Avoid manual paving.
- Adopt number of trucks to transport to site, ensuring paver runs continuously without a break, so that the paver plate does not cool.

MEASURES TO BE TAKEN FOR COMPACTION:

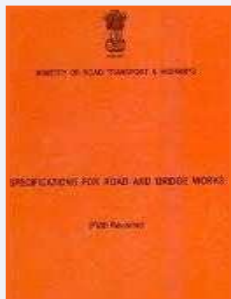
- Do not use rubber tyre rollers for compaction of SMA Use only vibratory roller for the first pass
- For the balance passes, use 8-10MT static rollers
- Roller should be right behind the paver-minimum distance. There should be three Compacts and six passes each direction. Compaction should run in direction of paver.
- Favorable temperature of starting compaction, between 130-160 C & should be about 110°C, at the end of compaction.
- Compaction not allowed for temperature below 100 C Hydrated Lime should be sprayed post compaction.

SURFACE MUST COOL TO 55-60 C and 4 HOURS CURING BEFORE ALLOWING ANY TRAFFIC

STONE MATRIX ASPHALT (SMA) DEVELOPMENT IN INDIA



Tentative Specifications For Stone Matrix Asphalt (IRC:SP:79-2008)



M.O.R.T.H Specifications For Roads & Bridge Works 5th Revision, Section 515 – Year 2013



Guidelines For the design of Flexible Pavements(Fourth Revision) IRC 37: 2018.

**Recommends SMA for Traffic above 50MSA.
Ref :- page 28 & 29. serial No.9.1**

SMA - PROJECTS IN INDIA

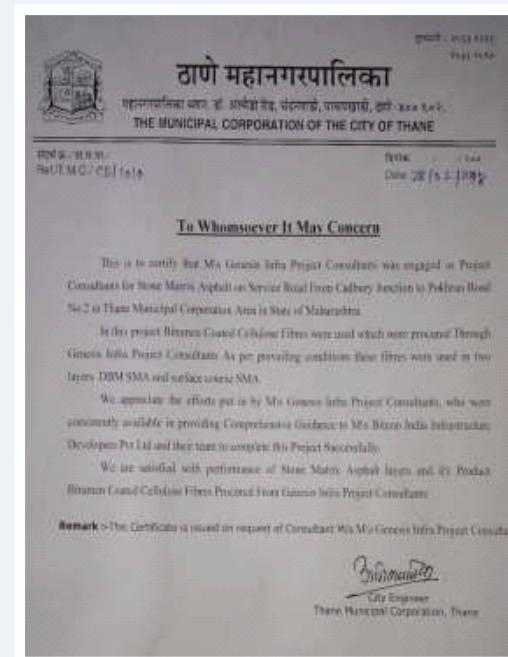


- Various National Highway Projects in the state of Gujarat, Rajasthan, UP, Karnataka Etc.
- Projects in the State of Maharashtra under PWD Maharashtra Project Under Thane Municipal Corporation
- Largest SMA Project under Bharatmala Pariyojana Delhi Vadodara Expressway.
- National Highway Authority of India has made it mandatory to construct expressways on Stone Matrix Asphalt Technology.

ACHIEVEMENTS



LETTER ISSUED BY THE MUNICIPAL CORPORATION OF THE CITY OF THANE Shil –Diva Road Project Cadbury Junction to Pokran Road



1ST SMA PROJECT UNDER PWD MAHARASHTRA ARTICLE IN HINDUSTAN TIMES 25TH MARCH 2017.

पालघरमध्ये रश्मि प्रयोग...

रस्तेबांधणीसाठी जर्मन तंत्रज्ञान!

पाईन वृक्षाचे फायबर सेल्युलोज मिश्रण करून रस्ता बनवण्याचा राज्यातील पहिलाच प्रयोग पालघरमध्ये दशस्वी झाला...

नौरा राऊत : सकाळ वृत्तसेवा

पालघर, ता. २१ : रस्त्यांवरील खडे ही कायम डोक्याची उलट आली आहे. पालघरमध्ये मात्र खड्ड्यांचा जर्मन तंत्रज्ञानाने बालीम उपाय शोधून काढण्यात आला आहे. दुर्लभाच्या रेश्मिप्रयोगाने पाईन वृक्षाचे फायबर सेल्युलोज मिश्रण करून रस्ता बनवण्याचा प्रयोग पालघरमध्ये यशस्वी झाला आहे. 'स्टोव्ह मॉर्टर' असे रस्ता बनवण्याचे काम पूर्ण केले. याने नुसते फायबर सेल्युलोज जर्मनीतून आणले आहे. खडी आणि डोंगर यांचे हॉर्मिक्स बनवतात. त्यांना टाढावून घेऊन त्यांच्या प्रमाणात त्यात सेल्युलोज मिस्रण केले. त्याचे मिश्रण रस्त्यावर अंधारले गेले. पालघरच्या सारक्या सर्वत्र प्रभावीत न होण्यास सेल्युलोज पदार्थ रस्त्यावर रोवला. कंपायन्डर डॉनर खड्ड्यांमध्ये यष्ट बसले. नुसता फायबर सेल्युलोज पदार्थच आणून दिले जाते. त्यात पाण्याचा विलंब

मोटाचा रस्ता बनवण्यात आला आहे. या तंत्रज्ञानाने तयार केलेले रस्ते १० वर्षे सुस्थितीत राहतील. असा दावा तंत्रज्ञान पुराव्याच्या कंपनीने केला आहे.

पालघरच्या शिवाजी चौक ते रेल्वे वळणपुलाच्या भागातील ७०० मीटरचा रस्ता 'स्टोव्ह मॉर्टर' पद्धतीने बनवला आहे. ये. शिवसाई कन्स्ट्रक्शन ने हे काम पूर्ण केले. याने नुसते फायबर

नव्या तंत्रज्ञानाद्वारे तयार केलेले सेल्युलोजमिश्रित रस्त्याचा राज्यातील पहिलाच प्रयोग आहे. आचार होणाऱ्या पाईन वृक्ष सेल्युलोजला स्वदेशी पर्यायामाटी संशोधन सुरू आहे.

राहुल वसुंधर (कार्यकारी अभियंता, सार्वजनिक विभाग)

In a first in the state, PWD makes Palghar road using pinewood

Ram Parmar
* hindustantimes.com

PALGHAR: For the first time in Maharashtra, the public works department (PWD) in Palghar district constructed a road entirely out of pinewood pulp cellulose, as part of a pilot project.

Officials said an Andheri firm had approached the PWD in 2008, seeking to construct a road with waste pinewood pulp cellulose, mixed with bitumen and stones. The construction was carried out using a technology known as stone matrix asphalt (SMA), which was approved by the Indian Road Congress, the apex body of highway engineers.

A small patch of the World Bank funded Palghar-Mahim highway was chosen for the trial. "We told the PWD that we would provide them with a state-of-the-art technology to construct the road. The officials were sceptical at first, but after we gave them a presentation, they gave us the go-ahead. We decided to construct the road on a small part of the highway as heavy traffic passes through that area," said Porus Bhatt, director, Genesis Infra Project Consultants.

SMA technology is used in Europe, Russia, China, Germany, Brazil and Sri Lanka. Also, a few It requires either waste pinewood or bamboo pulp cellulose, which is taken from the bark of the trees, said Bhatt. He added that the roads in Mumbai and other metropolises are constructed using inferior quality stones and bitumen, which results in potholes surfacing on the streets.



The PWD constructs the road at Palghar-Mahim highway using the new technique. HT

"There is no question of potholes surfacing when SMA technology is used. We use big stones, bitumen and a mixture of pulp and hydrated lime, which acts as a binder. This prevents the road from 'bleeding' for at least five years. Roads 'bleed' when bitumen leaks through the stones due to poor construction techniques, pressure from vehicles or adverse weather conditions," he said.

Bhatt added that a rise in underground water levels also results in potholes. He however, added that the new roads are able to circumvent this problem. "We mix the pulp fiber with the bitumen, creating a strong bond. The result is that the road resembles a tarmac or a runway," said Bhatt.

OFFICIALS SPEAK

"As the pinewood cellulose was imported from Europe, we are trying to find how we can get pulp. This will reduce the cost. We are considering introducing this technology in other parts of Palghar too," said Rahul Vasakar, executive engineer, PWD, Palghar.

RESULT

STONE MATRIX ASPHALT (SMA) AHMEDABAD MUNICIPAL CORPORATION

PARIMAL UNDER PASS
DURING MONSOON



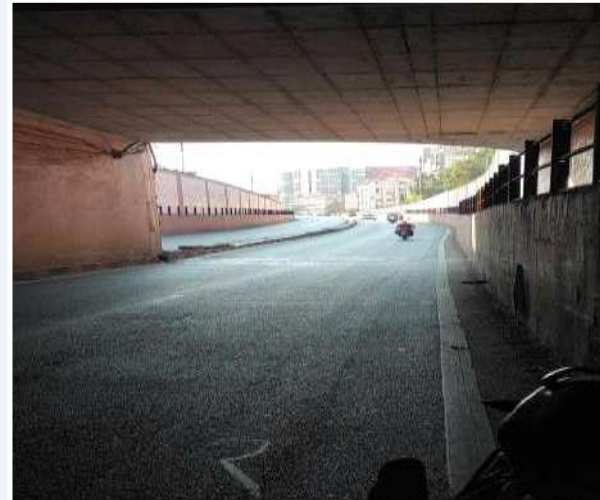
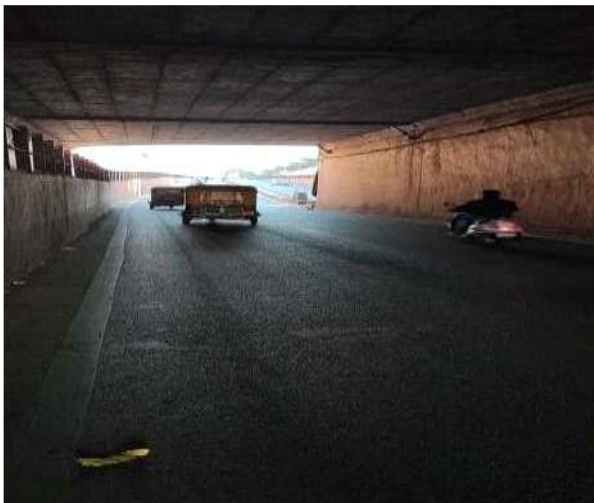
First Project of SMA over laying on Cement Concrete road in Ahmedabad municipal corporation
At :- Parimal Under Pass is submerged under water by 2 meters during rainy season.

RESULT



Parimal Underpass - Ahmedabad (Completed 7 Monsoon & 6 Years)

NOT EVEN A SINGLE POTHOLE SURFACE LOOKS LIKE CARPET



Road Condition on 20th March 2021



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**THANK
YOU!**